

Work Order ID 97207

February-26-14 7:54:30 AM

97207

Page 1

Item ID: D600-572-015 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Bearpaw
Start Date: 2/13/13 Start Qty: 1.00 ***1*** Cust Item ID:
Required Date: 2/13/13 Req'd Qty: 1.00 ***1*** Customer:
Reference:

Approvals: Process Plan: h Date: Tooling: Date: Run Start ***NR1***
QC: Date: SPC (Y/N): Date: Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr								
D600-572	Rev A	<u>FB</u>							<u>MCS 14-02-26</u>

100 DOCUMENT CONTROL 0.00 14-2-27 DAS 6 9-89
100
DC Memo 0.00
Doc.Control -USB or Paperwork Photocopy bluefile & type labels per PPP D600-572-015 CHG 002

160 Pick Kit 0.00
160
Packaging Memo 0.00
Packaging

DAS 31 9-89 DAS 33 9-89 14-02-26

170 QC4- 100% Inspect kits for completeness 0.00
170
QC Memo 0.00 14-2-27 DAS 6 9-89
Quality Control

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Item ID: D600-572-015

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Bearpaw

Start Date: 2/13/13

Start Qty: 1.00

1

Cust Item ID:

Required Date: 2/13/13

Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

180

0.00

180

Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D600-572-015

Location: 01 PPP Rev: _____

(12)

DAS
6
9-89

14-02-28

190

0.00

190

QC

Quality Control

QC21- Final Inspection - Work Order Release

Memo

0.00

MCJ

14-02-28

(H) 14-02-28

Picklist Print

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Work Order ID: 97207

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Parent Item: D600-572-015

D600-572-015

Parent Item Name: Bearpaw

Start Date: 2/13/13

Required Date: 2/13/13

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:B Reformat,incorporated D2996 KJ/RF 03-06-02

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN4-13A		Purchased	No			170	Each	1,208.000	8	8			
AN4-13A									**			DAS 33 9-89	
Bolt													

Location	Loc Qty	Loc Code
FG	20	
122808	20	
GA	14	
m125709	14	
ST515	1174	
m126193	124	
m127432	50	
m127817	1000	

AN960JD416	9-89	NAS1149D0463J	Purchased	No		170	Each	0.0000	8				
AN960JD416									**			DAS 33 9-89	DAS 31 9-89
Washer													
D2182B			Manufactured	No		170	f	169.2200	2.005	2.110526			
D2182B									**			DAS 33 9-89	
Seal(\$Per Foot)													

Location	Loc Qty	Loc Code
ST412	169.22	
101827	1	
108914	168.22	

DAS
6
9-89

DAS
6
9-89

126193

127693

108914

4x DAS
6
9-89

DAS
31
9-89

Picklist Print

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Work Order ID: 97207

97207

Parent Item: D600-572-015

D600-572-015

Parent Item Name: Bearpaw

Start Date: 2/13/13

Required Date: 2/13/13

Start Qty: 1.00

Required Qty: 1.00

D2274

Manufactured No

170

Each

519.0000

8

DAS
33
9-89

D2274

Radius Block

DAS
6
9-89

Location

Loc Qty

Loc Code

FG

12

86855

12

ST008

507

109534

397

110264

110

110264

DAS
31
9-89

D2519

Manufactured No

170

Each

37.0000

4

DAS
33
9-89

D2519

Clamp

DAS
6
9-89

Location

Loc Qty

Loc Code

ST456

37

101510

23

62078

4

99606

10

99606

DAS
31
9-89

D2529

Manufactured No

170

Each

547.0000

8

DAS
33
9-89

D2529

Washer

DAS
6
9-89

Location

Loc Qty

Loc Code

ST011

547

108881

12

109580

35

110318

500

110318

DAS
31
9-89

D2996

Manufactured No

170

Each

2.0000

2

DAS
32
9-89

D2996

Bearpaw, 600

DAS
6
9-89

Location

Loc Qty

Loc Code

ST269

2

47761

2

47761

DAS
31
9-89

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Shop Packet Print

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Picklist Print

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Work Order ID: 97207

Parent Item: D600-572-015

Parent Item Name: Bearpaw

97207

D600-572-015

Start Date: 2/13/13

Required Date: 2/13/13

Start Qty: 1.00

Required Qty: 1.00

MS21042L4

Purchased

No

170

Each

6,239.000

8

MS21042L4

Locknut

**

DAS

33

9-89

DAS
6
9-89

Location

Loc Qty

Loc Code

GA

48

m126333

48

ST314

32

m126275

32

ST509

6148

m127255

1148

m127813

2000

m128300

3000

ST518

11

m127376

11

DAS

31

9-89

127255

QS100-M24S

Purchased

No

110

Each

22.0000

4

QS100-M24S

Clamp

**

DAS

33

9-89

1402-26

DAS
6
9-89

Location

Loc Qty

Loc Code

ST452

22

M127389

2

M128302

20

2X127389

2X128302

DAS

31

9-89

REFERENCE ONLY

4. WEIGHT AND BALANCE

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D500-572-011 Bearpaw Installation	8.5 lb 3.86 kg	0.0 in 0.0 m	0.0 lb-kg 0.0 m-kg	130 in 3.30 m	1105 in-lb 12.74 m-kg
D500-572-021 Narrow Bearpaw Installation	7.5 lb 3.41 kg	0.0 in 0.0 m	0.0 lb-kg 0.0 m-kg	130 in 3.30 m	975 in-lb 11.25 m-kg
D500-572-013 Bearpaw Installation	11.4 lb 5.17 kg	0.0 in 0.0 m	0.0 lb-kg 0.0 m-kg	128 in 3.25 m	1459 in-lb 16.80 m-kg
D600-572-015 Bearpaw Installation	11.4 lb 5.17 kg	0.0 in 0.0 m	0.0 lb-kg 0.0 m-kg	122 in 3.10 m	1391 in-lb 16.03 m-kg

5. PARTS LIST

Qty D500 -572 -011	Qty D500 -572 -021	Qty D500 -572 -013	Qty D600 -572 -015	Part Number	Description
X				D500-572-011	BEARPAW INSTALLATION
	X			D500-572-021	NARROW BEARPAW INSTALLATION
		X		D500-572-013	BEARPAW INSTALLATION
			X	D600-572-015	BEARPAW INSTALLATION
2				D2435	BEARPAW
	2			D2671	BEARPAW
		2		D2995	BEARPAW
			2	D2996	BEARPAW
4	4	4		D2182B050	RUBBER CUSHION
			4	D2182B060	RUBBER CUSHION
8	8	8	8	D2274	RADIUS BLOCK
4	4	4		D2438	CLAMP
			4	D2519	CLAMP
8	8	8	8	D2529	WASHER
		8	8	AN4-13A	BOLT
8	8			AN4-15A	BOLT
8	8	8	8	AN960JD416	WASHER
8	8	8	8	MS21042L4	NUT (OR MS21042-4)
2	2			QS200M44S	CLAMP
			4	QS100M24S	CLAMP

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Revision: A

Date: 01.02.21